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Canada

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**UNDER REVIEW**

SAD 19/03/17

SAD 19/03/17

**D3512-041**

**Job Sheet 191929**



**Part No:** D3512-041

**Job Qty:** 8 pcs

**Part Name:** Wearplate



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/13/19

**Job Tracking No:**

**Due Date:** 3/29/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** URF18-745 DWG D3512 REV.D IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11  
ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV.E12 DD VERF:JFS IPP REV:D  
18.10.12 BACK TO REV.D DD VERF:RG

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                 | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|---------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                           |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Large Fab - Welded Assy-1 | 8 pcs | 3/29/19    |          | 0.00      | 0.80    | Large Fab - 1         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 10        |           |          |
|       |                           |       |            |          |           |         | Large Fab - 2         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 3         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 4         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 5         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 6         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 7         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 8         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 9         |           |          |
|       |                           |       |            |          |           |         | Large Fab - 1 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 10 - B4B  |           |          |
|       |                           |       |            |          |           |         | Large Fab - 2 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 3 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 4 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 5 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 6 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 7 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 8 - B4B   |           |          |
|       |                           |       |            |          |           |         | Large Fab - 9 - B4B   |           |          |
|       |                           |       |            |          |           |         | QC 9 - 10             |           |          |
|       |                           |       |            |          |           |         | QC 9 - 18             |           |          |
|       |                           |       |            |          |           |         | QC 9 - 24             |           |          |
|       |                           |       |            |          |           |         | QC 9 - 43             |           |          |
|       |                           |       |            |          |           |         | QC 9 - 50             |           |          |
|       |                           |       |            |          |           |         | QC 9 - 9              |           |          |
|       |                           |       |            |          |           |         | QC 5 - 10             |           |          |
|       |                           |       |            |          |           |         | QC 5 - 12             |           |          |
|       |                           |       |            |          |           |         | QC 5 - 17             |           |          |
|       |                           |       |            |          |           |         | QC 5 - 18             |           |          |



**Container No:** S169481



**Part:** D3512-041

**Job No:** 191929

**Serial No/Batch:** S169481

**Revision:** D

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

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**Date:** 04/04/19

|     |                               |          |         |           |                           |             |
|-----|-------------------------------|----------|---------|-----------|---------------------------|-------------|
|     |                               |          |         |           | QC 5 - 19                 |             |
|     |                               |          |         |           | QC 5 - 22                 |             |
|     |                               |          |         |           | QC 5 - 24                 |             |
|     |                               |          |         |           | QC 5 - 3                  |             |
|     |                               |          |         |           | QC 5 - 42                 |             |
|     |                               |          |         |           | QC 5 - 43                 |             |
|     |                               |          |         |           | QC 5 - 49                 |             |
|     |                               |          |         |           | QC 5 - 51                 |             |
|     |                               |          |         |           | QC 5 - 58                 |             |
|     |                               |          |         |           | QC 5 - 68                 |             |
|     |                               |          |         |           | QC 5 - 9                  |             |
|     |                               |          |         |           | QC 5 - 50                 | EL          |
|     |                               |          |         |           | QC 5 - 30                 |             |
|     |                               |          |         |           | QC 5 - 40                 |             |
| 142 | Handfinish - 4-1-Assembly-B4B | 8<br>pcs | 3/29/19 | 0.00 0.64 | Handfinish - 4 - 1 - B4B  | • A8 19-4-6 |
|     |                               |          |         |           | Handfinish - 4 - 10 - B4B |             |
|     |                               |          |         |           | Handfinish - 4 - 11 - B4B |             |
|     |                               |          |         |           | Handfinish - 4 - 12 - B4B |             |
|     |                               |          |         |           | Handfinish - 4 - 13 - B4B |             |
|     |                               |          |         |           | Handfinish - 4 - 14 - B4B |             |
|     |                               |          |         |           | Handfinish - 4 - 15 - B4B |             |
|     |                               |          |         |           | Handfinish - 4 - 2 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 3 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 4 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 5 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 6 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 7 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 8 - B4B  |             |
|     |                               |          |         |           | Handfinish - 4 - 9 - B4B  |             |
| 144 | QC 5                          | 8<br>pcs | 3/29/19 | 0.00 0.00 | QC 5 - 10                 |             |
|     |                               |          |         |           | QC 5 - 12                 |             |
|     |                               |          |         |           | QC 5 - 17                 |             |
|     |                               |          |         |           | QC 5 - 18                 |             |
|     |                               |          |         |           | QC 5 - 19                 |             |
|     |                               |          |         |           | QC 5 - 22                 |             |
|     |                               |          |         |           | QC 5 - 24                 |             |
|     |                               |          |         |           | QC 5 - 3                  |             |
|     |                               |          |         |           | QC 5 - 42                 |             |
|     |                               |          |         |           | QC 5 - 43                 |             |
|     |                               |          |         |           | QC 5 - 49                 |             |
|     |                               |          |         |           | QC 5 - 51                 |             |
|     |                               |          |         |           | QC 5 - 58                 |             |
|     |                               |          |         |           | QC 5 - 68                 |             |
|     |                               |          |         |           | QC 5 - 9                  |             |
|     |                               |          |         |           | QC 5 - 50                 |             |
|     |                               |          |         |           | QC 5 - 30                 |             |
|     |                               |          |         |           | QC 5 - 40                 |             |
| 150 | Packaging 3-1 - Stock - B4B   | 8<br>pcs | 3/29/19 | 0.00 0.00 | Packaging 3 - 1 - B4B     |             |
|     |                               |          |         |           | Packaging 3 - 2 - B4B     |             |
|     |                               |          |         |           | Packaging 3 - 3 - B4B     |             |
|     |                               |          |         |           | Packaging 3 - 4 - B4B     |             |
|     |                               |          |         |           | Packaging 3 - 5 - B4B     |             |
|     |                               |          |         |           | Packaging 3 - 6 - B4B     |             |
|     |                               |          |         |           | Packaging 3 - 7 - B4B     |             |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 8 - B4B  |                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------------|-------------------------------|------------------------|----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 9 - B4B  |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 10 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 11 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 12 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 13 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 14 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 15 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 16 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 17 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 18 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 19 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 20 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 21 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 22 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 23 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 24 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 25 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 26 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 27 - B4B | ST 410         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 28 - B4B | APR 08 2019    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 29 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 30 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 31 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 32 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 33 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 34 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 35 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | Packaging 3 - 36 - B4B |                |
| 160 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 8<br>pcs       | 3/29/19      | 0.00 0.00                     | QC 21 - SA - 21        | DAG            |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | QC 21 - SA - 70        | 21 APR 08 2019 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |              |                               | QC 21 - SA - 53        | 9-88           |
| Part Op 110 - Weld per dwg A/R Hardcoat S.S. Batch: 2059B HARDCOAT BATCH: <u>M138901</u><br>Descriptions: 120 - Weld per dwg A/R S.S. rod Batch: _____<br>130 - QC9- Inspect visual per QSI004- Fusion Welds<br>140 - QC5- Inspect part completeness to step on W/O<br>142 - Assemble as per dwg - Coat wearplate with rockguard as per Dwg and note #10 Batch: <u>5156450</u><br>144 - QC5- Inspect part completeness to step on W/O<br>150 - Identify as per dwg & Stock Location: _____<br>160 - QC21- Final Inspection - Work Order Release |                |              |                               |                        |                |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                |              |                               |                        |                |
| Part / Item                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Component Name | Quantity     | Operation                     | Container              |                |
| D3512-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Wearplate      | 8 pcs (1 ea) | 110-Large Fab - Welded Assy-1 | <u>5167601</u>         |                |
| D3512-3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Spacer         | 8 pcs (1 ea) | 110-Large Fab - Welded Assy-1 | <u>5147195</u>         |                |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                |              |                               |                        |                |
| Operation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Component Part | Required     | Inventory                     | Allocated              |                |
| 110-Large Fab - Welded Assy-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | D3512-1        | 8            | 0                             | 0                      |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | D3512-3        | 8            | 16                            | 0                      |                |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                |              |                               |                        |                |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                |              |                               |                        |                |